




The
Design to
Manufacturing Co.



MATERIAL PROTOTHERM

OVERVIEW

For more information or advice:  theD2Mco.com/contact-us

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Somos[®] ProtoTherm[™] 12120

Stereolithography

A fast-building stereolithography material specifically designed to deliver high temperature resistance with exceptional surface finishing.

Somos[®] ProtoTherm 12120 stereolithography material is the excellent solution for applications requiring resistance to heat and humidity.

Somos[®] ProtoTherm 12120 excels at producing highly detailed, extremely accurate parts. The material is dimensionally stable when exposed to heat and humidity making it a good candidate for high temperature fluid flow analysis, functional prototypes, and limited run, non-critical end-use parts such as wiring harnesses and support connectors in electronic devices.



Key Benefits

- Extremely precise accuracy for small details
- Resistant to heat up to 250°F (121°C)
- Stable in high humidity environments

Ideal Applications

- High-temperature fluid flow analysis
- Functional prototypes requiring heat and humidity resistance
- High-detail parts
- Low volume connectors and harnesses for electronics

| LIQUID PROPERTIES | | OPTICAL PROPERTIES | | |
|-------------------|--------------------------------|--------------------|-------------------------|---|
| Appearance | Red | E _c | 11.8 mJ/cm ² | [critical exposure] |
| Viscosity | ~550 cps @ 30°C | D _p | 6 mils | [slope of cure-depth vs. ln (E) curve] |
| Density | ~1.15 g/cm ³ @ 25°C | E ₁₀ | 63 mJ/cm ² | exposure that gives 0.254 mm (.010 inch) thickness] |

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